

In the specification:

Kindly amend the paragraph of the specification bridging pages 18 and 19 as follows:

The extruded tube can be cut into length and the lengths then reformed to produce ~~product~~ the male and female members of the coupling joint of this invention. Alternatively, the male member of the joint of this invention can be molded into the instant multi walled pipe by the action of a collapsing cylindrical molding member at a point in the progress of the pipe through the forming operations between the place where the extrudate is twisted into a helical shape and the place where the multi walled tube is cooled and solidified. In this embodiment, the segmented cylindrical forming tool would have to be applied to the helical multi walled tube along a longitudinal distance between the twisting of the molten extrudate and the solidification of the twisted extrudate. Where the male member is thus molded into the end of the pipe length, the extrudate will be cut into lengths after the male end has been formed, and along ~~long~~ a circumferential line that constitutes the edge between the male member and the next portion of pipe.